

## **Soccer Equipment**

### **2" X 4" Portable Aluminum Soccer Goals**

#### **SC0945PA24E Bantam 2" x 4", 9' x 4 ½' Portable Aluminum Soccer Goals**

Face of goal shall be constructed of 2" x 4" extruded 6063-T6 aluminum with minimum ¾" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 9' wide x 4 ½' high opening.

Attachment of crossbar to uprights shall not allow fasteners to protrude from the inside, outside or front face of the goal. The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 2' top depth x 4 ½" bottom depth.

Aluminum face of goal shall have a white textured powder coated finish. Goal shall carry a five-year limited warranty and comply with ASTM F2056.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 180#/pair.

#### **SC1865PA24E Club 2" x 4", 18 ½' x 6 ½' Portable Aluminum Soccer Goals**

Face of goal shall be constructed of 2" x 4" extruded 6063-T6 aluminum with minimum ¾" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have an 18 ½' wide x 6 ½' high opening.

Attachment of crossbar to uprights shall not allow fasteners to protrude from the inside, outside or front face of the goal. The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6 ½' bottom depth.

Aluminum face of goal shall have a white textured powder coated finish. Goal shall carry a 5-year limited warranty and comply with ASTM F2056.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 360#/pair.

**SC1865PA24NT No Tip™ Club 2" x 4", 18 ½' x 6 ½' Portable Aluminum Soccer Goals**

Face of goal shall be constructed of 2" x 4" extruded 6063-T6 aluminum with minimum ¾" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have an 18 ½' wide x 6 ½' high opening.

Attachment of crossbar to uprights shall not allow fasteners to protrude from the inside, outside or front face of the goal. The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6 ½' bottom depth.

Aluminum face of goal shall have a white textured powder coated finish. Goal shall carry a 5-year limited warranty and comply with ASTM F2056.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 430#/pair.

**SC2170PA24E Club Plus 2" x 4", 21' x 7' Portable Aluminum Soccer Goals**

Face of goal shall be constructed of 2" x 4" extruded 6063-T6 aluminum with minimum ¾" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 21' wide x 7' high opening.

Attachment of crossbar to uprights shall not allow fasteners to protrude from the inside, outside or front face of the goal. The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 7' bottom depth.

Aluminum face of goal shall have a white textured powder coated finish. Goal shall carry a 5-year limited warranty and comply with ASTM F2056.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 380#/pair.

### **SC2170PA24NT No Tip™ Club Plus 2" x 4", 21' x 7' Portable Aluminum Soccer Goals**

Face of goal shall be constructed of 2" x 4" extruded 6063-T6 aluminum with minimum 3/4" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 21' wide x 7' high opening.

Attachment of crossbar to uprights shall not allow fasteners to protrude from the inside, outside or front face of the goal. The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 7' bottom depth.

Aluminum face of goal shall have a white textured powder coated finish. Goal shall carry a 5-year limited warranty and comply with ASTM F2056.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 450#/pair.

### **SC2480PA24E Competition 2" x 4", 24' x 8' Portable Aluminum Soccer Goals**

Face of goal shall be constructed of 2" x 4" extruded 6063-T6 aluminum with minimum 3/4" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 24' wide x 8' high opening.

Attachment of crossbar to uprights shall not allow fasteners to protrude from the inside, outside or front face of the goal. The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 10' bottom depth.

Aluminum face of goal shall have a white textured powder coated finish and meet all NCAA, NF and FIFA rules. Goal shall comply with ASTM F2056 and carry a 5-year limited warranty.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 430#/pair.

## **4" Square Portable Aluminum Soccer Goals**

### **SC1865PA44E Club 4" x 4", 18 ½' x 6 ½' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum ¾" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 18 ½' wide x 6 ½' high opening.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6 ½' bottom depth.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty and comply with ASTM F2056.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 345#/pair.

### **SC1865PA44NT No Tip™ Club 4" x 4", 18 ½' x 6 ½' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum ¾" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6 ½' bottom depth.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty and comply with ASTM F2056.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 450#/pair.

**SC2170PA44E Club Plus 4" x 4", 21' x 7' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum 3/4" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 21' wide x 7' high opening.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 7' bottom depth.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty and comply with ASTM F2056.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 388#/pair.

**SC2170PA44NT No Tip™ Club Plus 4" x 4", 21' x 7' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum 3/4" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 7' bottom depth.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty and comply with ASTM F2056.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 490#/pair.

### **SC2480PA44E Competition 4" x 4", Official 24' x 8' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum  $\frac{3}{4}$ " corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 24' wide x 8' high opening (or 24' 1  $\frac{1}{4}$ " or 24' 2" wide to compensate for the use of optional safety padding on the vertical posts without affecting the 24' goal width). The backstays and rear stabilizer bar shall be constructed of 1  $\frac{5}{8}$ " diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 10' bottom depth.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8-year limited warranty.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 435#/pair.

### **SC2480PA44NT No Tip™ Competition 4" x 4", Official 24' x 8' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum  $\frac{3}{4}$ " corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 24' wide x 8' high opening (or 24' 1  $\frac{1}{4}$ " or 24' 2" wide to compensate for the use of optional safety padding on the vertical posts without affecting the 24' goal width). The backstays and rear stabilizer bar shall be constructed of 1  $\frac{5}{8}$ " diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 10' bottom depth.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 540#/pair.

## **4" Round Portable Aluminum Soccer Goals**

### **SC1865PA40E Club 4" Round, 18 ½' x 6 ½' Aluminum Portable Goals**

Face of goal shall be constructed of 4" round extruded 6063-T6 aluminum with a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have an 18 ½' wide x 6 ½' high opening.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6 ½' bottom depth.

4" round face of the goal shall have a white textured polyester powder coated finish. Goal shall comply with ASTM F2056 and shall carry an 8-year limited warranty.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 345#/pair.

### **SC1865PA40NT No Tip™ Club 4" Round, 18 ½' x 6 ½' Aluminum Portable Goals**

Face of goal shall be constructed of 4" round extruded 6063-T6 aluminum with a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6 ½' bottom depth.

4" round face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 450#/pair

**SC1865PA40NT No Tip™ Club 4" Round, 18 ½' x 6 ½' Aluminum Portable Goals**

Face of goal shall be constructed of 4" round extruded 6063-T6 aluminum with a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6 ½' bottom depth.

4" round face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 450#/pair.

**SC2170PA40E Club Plus 4" Round, Official 21' x 7' Aluminum Portable Goals**

Face of goal shall be constructed of 4" round extruded 6063-T6 aluminum with a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 21' wide x 7' high opening.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 7' bottom depth.

4" round face of the goal shall have a white textured polyester powder coated finish. Goal shall comply with ASTM F2056 and shall carry an 8-year limited warranty.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 435#/pair.

**SC2170PA40NT No Tip™ Club Plus 4" Round, 21' x 7' Aluminum Portable Goals**

Face of goal shall be constructed of 4" round extruded 6063-T6 aluminum with a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 7' bottom depth.

4" round face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 490#/pair.

**SC2480PA40E Competition 4" Round, Official 24' x 8' Aluminum Portable Goals**

Face of goal shall be constructed of 4" round extruded 6063-T6 aluminum with a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 24' wide x 8' high opening (or 24' 1 1/4" or 24' 2" wide to compensate for the use of optional safety padding on the vertical posts without affecting the 24' goal width).

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 10' bottom depth.

4" round face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8-year limited warranty.

Standard features shall include auger type rear safety hold downs, molded plastic net attachment clips, rear horizontal stabilizer bars, Velcro net straps and net ground stakes. System shall weigh approximately 435#/pair.

**SC2480PA40NT No Tip™ Competition 4' Round, Official 24' x 8' Aluminum Portable Goals**

Face of goal shall be constructed of 4" round extruded 6063-T6 aluminum with a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 24' wide x 8' high opening (or 24' 1 ¼" or 24' 2" wide to compensate for the use of optional safety padding on the vertical posts without affecting the 24' goal width).

The backstays and rear stabilizer bar shall be constructed of 1 5/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 10' bottom depth.

4" round face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets, Velcro net straps and net ground stakes. System shall weigh approximately 540#/pair.

## **4" Square In-Ground Aluminum Soccer Goals**

### **SC44S Ground Sleeve for Bison Permanent/Semi-Permanent Soccer Goals**

Sleeves shall be constructed of 6063-T6 extruded aluminum and require bury in an 8" x 30" minimum footing. Actual sleeve depth shall be 24" and be designed to allow removal of 4" square uprights on Bison in-ground soccer goals. Sleeve shall have a removable steel top cap and shall weigh approximately 5#/each.

### **SC02BS European Style Backstays**

Backstays shall be constructed of 1 5/8" diameter, 13 ga. minimum steel tubing formed to provide a 4' goal top depth. Design shall allow retrofitting to all Bison 4" square aluminum in-ground soccer goals. Backstays shall be finished with a white polyester powder coated finish and weigh 20#/pair.

### **SC0945IGA Bantam 4" x 4", 9' x 4 1/2' Aluminum Permanent/Semi Permanent Soccer Goals**

Face of goal shall be constructed of 4" square aluminum extrusions with a minimum 3/4" corner radii for safety and a minimum .08" ga. wall thickness. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 9' wide and 4 1/2' high opening.

Design shall allow for 24" of upright to be permanently buried in a 30" deep footing or installed in optional SC44S ground sleeves.

All components shall be finished with a textured white polyester powder coated finish. Goals shall carry a 5-year limited warranty. Nets and optional European backstays shall be ordered separately. System shall weigh approximately 185#/pair.

### **SC1265IGA Youth 4" x 4" 12' x 6.5' Aluminum Permanent/Semi Permanent Soccer Goals**

Face of goal shall be constructed of 4" square aluminum extrusions with a minimum 3/4" corner radii for safety and a minimum .08" ga. wall thickness. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 12' wide and 6 1/2' high opening.

Design shall allow for 24" of upright to be permanently buried in a 30" deep footing or installed in optional SC44S ground sleeves.

All components shall be finished with a textured white polyester powder coated finish. Goals shall carry a 5-year limited warranty. Nets and optional European backstays shall be ordered separately. System shall weigh approximately 215#/pair.

**SC1865IGA Club 4" x 4", 18 ½' x 6 ½' Aluminum Permanent/Semi Permanent Soccer Goals**

Face of goal shall be constructed of 4" square aluminum extrusions with a minimum ¾" corner radii for safety and a minimum .08" ga. wall thickness. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have an 18 ½' wide and 6 ½' high opening.

Design shall allow for 24" of upright to be permanently buried in a 30" deep footing or installed in optional SC44S ground sleeves.

All components shall be finished with a textured white polyester powder coated finish. Goals shall carry a 5-year limited warranty. Nets and optional European backstays shall be ordered separately. System shall weigh approximately 235#/pair.

**SC2170IGA Club Plus 4" x 4", 21' x 7' Aluminum Permanent/Semi-Permanent Soccer Goals**

Face of goal shall be constructed of 4" square aluminum extrusions with a minimum ¾" corner radii for safety and a minimum .08" ga. wall thickness. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 21' wide and 7' high opening.

Design shall allow for 24" of upright to be permanently buried in a 30" deep footing or installed in optional SC44S ground sleeves.

All components shall be finished with a textured white polyester powder coated finish. Goals shall carry a 5-year limited warranty. Nets and optional European backstays shall be ordered separately. System shall weigh approximately 265#/pair.

**SC2480IGA Competition 4" x 4", 24' x 8' Aluminum Permanent/Semi-Permanent Soccer Goals**

Face of goal shall be constructed of 4" square aluminum extrusions with a minimum ¾" corner radii for safety and a minimum .08" ga. wall thickness. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 24' wide and 8' high opening.

Design shall allow for 24" of upright to be permanently buried in a 30" deep footing or installed in optional SC44S ground sleeves.

All components shall be finished with a textured white polyester powder coated finish. Goals shall meet all NCAA, NF and FIFA rules and carry a 5-year limited warranty. Nets and optional European backstay shall be ordered separately. System shall weigh approximately 275#/pair.

**SC2480IGAFB Combination Soccer/Football Aluminum Permanent/Semi-Permanent Goals**

Face of soccer goal shall be constructed of 4" square aluminum extrusions with a minimum  $\frac{3}{4}$ " corner radii for safety and a minimum .08" ga. wall thickness. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have a 24' wide and 8' high opening.

2 3/8" diameter aluminum football uprights shall extend 10' above the official 10' high horizontal football crossbar and be capable at being installed at either the official 23' 4" high school or 18' 6" college width.

Design shall allow for 24" of upright to be permanently buried in a 30" deep footing or installed in optional SC44S ground sleeves.

All components shall be finished with a textured white polyester powder coated finish. Goals shall carry a 5-year limited warranty. System shall weigh approximately 500#/pair.

## **All Aluminum Portable Soccer Goal**

### **SC1865PA44XL No Tip™ Competition 4" x 4", Official 18 ½' x 6 ½' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum ¾" corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 18 ½' wide x 6 ½' high opening (or 18' 7 ¼" or 18' 8" wide to compensate for the use of optional safety padding on the vertical posts without effecting the 24' goal width).

The backstays and rear stabilizer bar shall be constructed of 2" square extruded 6063-T6 aluminum and minimum wall thickness of .08" and provide a 4' top depth x 10' bottom depth. Each upright and backstay assembly will be 100% welded, powder coated and shipped as a single unit.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8t-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets and Velcro net straps. System shall weigh approximately 460#/pair.

## **SC2170PA44XL No Tip™ Competition 4' x 4', Official 21' x7' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum  $\frac{3}{4}$ " corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 21' wide x 7' high opening (or 21' 1  $\frac{1}{4}$ " or 21' 2" wide to compensate for the use of optional safety padding on the vertical posts without effecting the 24' goal width).

The backstays and rear stabilizer bar shall be constructed of 2" square extruded 6063-T6 aluminum and minimum wall thickness of .08" and provide a 4' top depth x 10' bottom depth. Each upright and backstay assembly will be 100% welded, powder coated and shipped as a single unit.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets and Velcro net straps. System shall weigh approximately 500#/pair.

## **SC2480PA44XL No Tip™ Competition 4' x 4', Official 24' x 8' Aluminum Portable Goals**

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum  $\frac{3}{4}$ " corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 24' wide x 8' high opening (or 24' 1  $\frac{1}{4}$ " or 24' 2" wide to compensate for the use of optional safety padding on the vertical posts without affecting the 24' goal width).

The backstays and rear stabilizer bar shall be constructed of 2" square extruded 6063-T6 aluminum and minimum wall thickness of .08" and provide a 4' top depth x 10' bottom depth. Each upright and backstay assembly will be 100% welded, powder coated and shipped as a single unit.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets and Velcro net straps. System shall weigh approximately 550#/pair.

## **Nets**

### **SC045N-SC100N Woven Knotless Soccer Nets**

Net shall be constructed of 4mm minimum white super high tenacity polypropylene, multifilament rachel knotless netting with a maximum of 4" square openings (octagon on SC100N).

Net shall have 8mm finished rope edges and each pair shall come with a mesh storage bag.

SC100N Net shall have a 24' width, an 8' height, a 10' bottom depth and a 4' top depth. Shipping weight shall be approximately 21#/pair.

SC095N Net shall have a 24' width, an 8' height, an 8' bottom depth and a 0' top depth. Shipping weight shall be approximately 12#/pair.

SC080N Net shall have a 21' width, a 7' height, a 7' bottom depth and a 4' top depth. Shipping weight shall be approximately 12#/pair.

SC075N Net shall have a 21' width, a 7' height, a 7' bottom depth and a 0' top depth. Shipping weight shall be approximately 10#/pair.

SC072N Net shall have an 18.5' width, a 6.5' height, a 6.5' bottom depth and a 4' top depth. Shipping weight shall be approximately 11#/pair.

SC071N Net shall have an 18.5' width, a 6.5' height, a 6.5' bottom depth and a 0' top depth. Shipping weight shall be approximately 9#/pair.

SC060N Net shall have a 12' width, a 6.5' height, a 6.5' bottom depth and a 4' top depth. Shipping weight shall be approximately 9#/pair.

SC055N Net shall have a 12' width, a 6.5' height, a 6.5' bottom depth and a 0' top depth. Shipping weight shall be approximately 7#/pair.

SC050N Net shall have a 9' width, a 4.5' height, a 4.5' bottom depth and a 2' top depth. Shipping weight shall be approximately 6#/pair.

SC045N Net shall have a 9' width, a 4.5' height, a 4.5' bottom depth and a 0' top depth. Shipping weight shall be approximately 5#/pair.

## **Futsal Goals**

### **SCFUTSAL Official Team Futsal Goal**

Face of goal shall be constructed of 3" square extruded 6063-T6 aluminum with minimum  $\frac{3}{4}$ " corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear side to allow net attachment using specially designed clips.

Goal shall have a 3 meter wide x 2 meter high opening.

Rear structure shall be constructed of 1.66 diameter aluminum tubing with net track extruded in to provide an 80 cm top depth and a 100 cm bottom depth. Goal is constructed to allow easy disassembly and storage using quick release pins.

All standard components of goal shall have a white textured powder coated finish. Goal shall carry a 2-year limited warranty. Standard features shall include molded net attachment clips, rubber footpads to protect finished floors, nets, and ballast bags to secure goals in place during play.

System shall weigh approximately 175#/pair.